



**SPECIAL PROVISION  
FOR  
PENETRATING ENGINEERED FOG SEAL**

**Cass County  
STPN-083-1(28)--2J-15**

**Effective Date  
January 16, 2019**

**THE STANDARD SPECIFICATIONS, SERIES 2015, ARE AMENDED BY THE FOLLOWING MODIFICATIONS AND ADDITIONS. THESE ARE SPECIAL PROVISIONS AND THEY PREVAIL OVER THOSE PUBLISHED IN THE STANDARD SPECIFICATIONS.**

**150476.01 DESCRIPTION.**

Clean the pavement surface and apply engineered emulsion to the milled rumble strip using a bituminous distributor.

**150476.02 MATERIALS.**

**A. Material Properties.**

**Table 150476.02-1: Engineered Emulsion Properties**

	<b>Min.</b>	<b>Max.</b>
Distillation: Oil Distillate, by Volume of Emulsion, %	12.0	18.0
Tests on Residue from Distillation Test: Penetration @ 77°F @ 0.1 mm Ductility @ 39°F 5 cm/min., cm	100 30	150 -
Elastic Recovery (Materials Method Test No. Iowa 631)	85	-
Specific Gravity	0.8700	0.8800
pH	3.1	5.0
Boiling Point (°F)	310	330
Sieve Test	0	0.3
Saybolt Viscosity (Materials I.M. 343), seconds	5	20

- B.** Do not reduce the retroreflectivity of traffic paint and/or pavement markings by more than 5% when measured per Materials I.M. 386.

**C. Acceptance.**

Properly identified and certified materials may be incorporated into a project. Final acceptance will be based on the certifications and the results of tests on project samples secured in accordance with IM 204 or in accordance with special requirements when specified. Project samples with noncompliant test results may require additional tests.

**D. Brand Name Approval.**

1. Request for approval shall be made in writing to the Office of Construction and Materials in Ames, Iowa. Include a complete product description, manufacturer's material specifications, and the recommended usage. Submit a sample of at least one quart to the Central Materials Laboratory. Engineered fog sealers shall be approved prior to application on a project.
2. Approval of suppliers will be based on compliance with the following requirements:
  - a. **Acceptable Control Laboratory.**
    - 1) A control laboratory will be considered acceptable if it shows that test results can be obtained within precision limits established by AASHTO for each test. Precision will be judged by comparison with results obtained by the Central Laboratory in Ames. Laboratory facilities and procedures may be inspected and reviewed by Highway Division personnel.
    - 2) Submit a minimum of two samples of each product in regular production annually to the Central Laboratory in Ames. Complete sample identification and supplier test results for all specified tests must be submitted for each sample. A comparison of the Central Materials Office test results with the suppliers test results will be made.
  - b. **Acceptable Quality Control Program.**

The supplier shall submit an outline of the Quality Control Program showing testing frequencies, tests performed, and a typical test report to the Office of Materials. Submit annual updates to the Central Laboratory.
  - c. **Retroreflectivity Retention.**

Once material properties are confirmed to be compliant, the Central Materials laboratory will apply the material at a rate of 0.020 gallons per square yard to a sample of approved fast dry waterborne traffic paint. Using Iowa Test Method 918, the luminance of the paint will be compared to that of the paint and sealer. Retain a minimum 97% of the paint's reflectivity.
  - d. **Friction Testing.**

Once material properties and retroreflectivity retention requirements are acceptable, it shall be responsibility of the submitting party to demonstrate the product does not excessively reduce pavement friction. Arrange a pavement location off of the primary system where the product can be applied at the recommended rate. The application must be in the driving lane where speeds of at least 40 mph may be maintained for at least 1000 feet. Prior to sealing, contact the District Materials Engineer to schedule ribbed-tire friction testing. Ensure the sealed pavement has a minimum friction value of 40 when measured per ASTM E274 at 40 mph. Measurements shall be taken no more than 30 days after the pavement is sealed. It is the responsibility of the contractor to confirm availability of testing crews with the DME to ensure the 30 day testing window is achieved. When possible, the Agency will perform testing before and after the sealing work is completed.
  - e. **Records & Documentation.**

A satisfactory program for storage of test reports and shipment records shall be maintained. This program shall enable proper identification and documentation of all shipments made to projects and shall include a file of refinery test reports covering all asphalt binders.
3. Continued approval of a source will be based on the following:
  - a. Ability to consistently supply material meeting specifications.
  - b. Ability to meet precision limits for testing.

- c. Continuation of originally approved Quality Control Program.
  - d. Maintenance of required records.
  - e. Proper documentation of shipments.
4. Approval to deliver certified material may be withdrawn for inadequate compliance with these requirements.

**E. Monitoring Approved Sources.**

- 1. Monitoring activities of suppliers, including inspection of test reports, quality control records and procedures, and shipping records will be conducted by the appropriate District Materials Office.
- 2. All District Materials Office monitoring activities shall be reported to the Central Materials Office.

**F. Documentation.**

- 1. Each shipment invoice covering certified materials delivered to a project shall have a signed certification statement as to product name, specific gravity or weight per gallon (liter), quantity in load, batch number or other identification, project number, and compliance with the appropriate Iowa Department of Transportation Specifications. A copy of this invoice shall be furnished to the Contracting Authority at the time of delivery.
- 2. A supplier receiving material shall promptly obtain a report of complete test analysis covering each batch of identifiable lot received.

**150476.03 CONSTRUCTION.**

**A. Equipment.**

Use equipment meeting the requirements of Articles 2001.12 and 2001.14 of the Standard Specifications.

**B. Cleaning.**

Immediately prior to placement, clean the entire surface to be treated. Use scrapers, compressed air, or other approved methods.

**C. General.**

Calibrate the distributor to the specified target rate prior to start of work.

**D. Application.**

- 1. Uniformly apply engineered fog sealer at the rate of 0.02 gallons per square yard of treatment area.
- 2. The optimum application rate may be adjusted by the Engineer based on texture, porosity, and age of the treatment surface.
- 3. Use safety and convenience to the public without soiling their vehicles as a controlling factor.
- 4. Do not apply to bridge decks or railroad rails and flangeways.
- 5. Demonstrate to Engineer at start of work the ability to retain 95% of the initial retroreflectivity of pavement markings at no cost to the Contracting Authority. Use the procedure in Materials I.M. 386 to determine retroreflectivity.

**E. Limitations.**

1. Unless the Engineer approves, do not place on damp or wet surfaces, during rainy or damp weather, or when rain is anticipated within one hour after application is completed.
2. Apply during weather conditions which allow satisfactory application. Do not apply when either surface temperature or air temperature is below 50°F.
3. A sand dam or other approved means may be necessary to prevent the material from running on to the area adjacent to the work area in areas of superelevated curves.
4. Do not allow traffic on the treated surface until the engineered fog sealer has fully cured.

**F. Scheduling.**

1. A preconstruction conference will be required for this work. This will normally be a single conference for all work of this type in each residency.
2. At the preconstruction conference, provide the Engineer a probable schedule for work of this type in the District jurisdiction, including the sequence for each project.

**150476.04 METHOD OF MEASUREMENT.**

Measurement for Engineered Emulsion for Fog Seal (Centerline Rumble Strips) will be in gallons as provided in Article 2307.04, B of the Standard Specifications.

**150476.05 BASIS OF PAYMENT.**

**A. Engineered Emulsion for Fog Seal (Centerline Rumble Strips).**

1. Payment for Engineered Emulsion for Fog Seal (Centerline Rumble Strips), measured as provided above, will be at the contract unit price per gallon that is used on the project. Engineered emulsion that is delivered to the job site, but not applied to the roadway surface will not be considered for payment.
2. Payment is full compensation for:
  - Cleaning the pavement surface,
  - Furnishing and applying the emulsion, and
  - Protecting the pavement adjacent to the work area in areas of superelevated curves.

- B.** Any pavement markings that do not retain 95% of their initial retroreflectivity will be replaced at no cost to the Contracting Authority.