



**SPECIAL PROVISIONS
FOR
CEMENT TREATED SUBGRADE**

**Scott County
STP-U-0587(639)--70-82**

**Effective Date
April 19, 2022**

THE STANDARD SPECIFICATIONS, SERIES 2015, ARE AMENDED BY THE FOLLOWING MODIFICATIONS AND ADDITIONS. THESE ARE SPECIAL PROVISIONS AND THEY SHALL PREVAIL OVER THOSE PUBLISHED IN THE STANDARD SPECIFICATIONS.

156224.01 DESCRIPTION.

A. Section Includes.

This work consists of construction of one or more courses of a mixture of soil, cement, and water as indicated in the contract documents, and in conformity with the lines, grades, thicknesses, and typical cross sections shown on the plans for the purpose of modifying existing soil properties.

B. Submittals.

1. Construction sequencing.
2. Materials certifications, including mill test reports on each source of cement and individual load tickets for material delivered.

156224.02 MATERIALS.

A. Materials.

1. Cement.

- a. Cement shall be Type I or Type I/II meeting the requirements of Section 4101 of the Standard Specifications. The source of the cement shall be selected in advance of stabilization operations so that Standard Proctor tests can be completed by the Contractor prior to commencing work.
- b. Cement shall be stored and handled in closed weatherproof containers until immediately before distribution. Cement exposed to moisture prior to mixing with soils shall be discarded.

2. Water.

Water used for mixing of curing shall meet requirement of Section 4102 of the Standard Specifications.

3. Soil.

Soil for this work consists of materials on the site or selected materials from other sources and shall be uniform in quality and gradation and shall be approved by the Engineer. The soil shall be free of roots, sod, weeds, and stones larger than 1.5 inches.

B. Composition.

1. Cement.

Cement shall be applied at a rate of 4% by dry unit weight of soil for a 12 inch depth of subgrade treatment, unless modified by the Engineer.

2. Tolerances.

The cement and water content for each course of subgrade treatment shall conform to the following tolerances:

<u>Material</u>	<u>Tolerance</u>
Cement	+0.5%, -0%
Water	+2.0%, -2.0%

156224.03 CONSTRUCTION.

A. Weather Limitations.

Do not apply the cement treated subgrade while the atmospheric temperature is below 40°F or when conditions indicate that temperatures may fall below 40°F within 24 hours, when it is foggy, rainy, or when soil or subgrade is frozen. Do not apply cement when wind conditions are detrimental to a proper application, as determined by the Engineer.

B. Equipment.

The equipment required shall include all equipment necessary to complete this item such as: grading and scarifying equipment, a mechanical spreader for the cement, mixing or pulverizing equipment (disk harrow not allowed), sheepsfoot and pneumatic rollers, sprinkling equipment, and trucks.

C. Construction Methods.

1. General.

It is the primary requirement of this specification to secure a completed stabilized subgrade containing a uniform cement mixture, free from loose or segregated areas, of uniform density and moisture content, well bound for its full depth, and with a smooth surface suitable for placing subsequent courses. Regulate the sequence of work, to apply specified rates of cement, maintain the work, and rework the courses as necessary to meet the above requirements.

2. Pre-Application Grading

Grade the area to be incorporated with cement from at grade to 0.10 feet below final grading lines before incorporation will be allowed. Provide the Engineer facilities with which to check proper grading in anticipation of cement incorporation. Pre-application grading shall be based upon the proposed rate and the intent to provide the final 12 inch layer of treated subgrade in conformity with the lines and grades in the plans of said subgrade layer.

3. Cement Application.

- a. Spread cement only on areas where the mixing and compaction operations can be completed within 2 hours. The amount of cement spread shall be the amount to obtain the required percentage content by dry soil unit weight of each layer of the treated subgrade.
- b. Spread cement uniformly over the top of the subgrade by an approved screw-type

spreader box or other approved spreading equipment. Distribute the cement in such manner that scattering by wind will be minimal.

4. Mixing.

- a.** Mix the full depth of the treated subgrade with the pulvamixer or rotary speed mixer. Do not leave cement exposed for more than 30 minutes after application. Make two passes with the mixer to incorporate the cement into the soil. If needed, add water through use of a mixer equipped with a spray bar in the mixing drum capable of applying sufficient quantities of water to achieve the required moisture content of the soil-cement mixture. The system shall be capable of being regulated to the degree as to maintain moisture contents within the specified range.
- b.** Establish specified moisture contents based on Standard Proctor tests with the site soils and the specific cement to be used for the treatment. Determine moisture content of onsite soils prior to adding cement. Soil moisture content shall within $\pm 2\%$ of the material's standard Proctor optimum moisture content for maximum density of the mix as determined in accordance with Materials I.M. 309 and adjusted by the cement application rate. If moisture contents exceed the specified limits, additional cement may be added to lower the moisture content to the required limits. Lowering moisture contents by aeration following addition of the cement will not be permitted.

5. Compaction.

- a.** Begin compaction of the soil-cement mixture immediately after mixing of the cement and complete within 2 hours following incorporation of the cement. The field density of the compacted mixture shall be at least 95% of the maximum density based on Standard Proctor tests with the site soils and the specific cementitious material to be used for the treatment. Compact and test the specimens in accordance with Materials I.M. 309. Quality control testing shall be performed by a certified Soils Technician.
- b.** Determine the in-place density of the treated subgrade layer at intervals so that each test shall represent no more than 300 square yards (200 linear feet at 13.5 feet wide) or as approved by Engineer. Acceptable test methods for in-place density are provided in Materials I.M. 204, Appendix A.
- c.** Correct irregularities, depressions, or weak spots, which develop, immediately by scarifying the area affected, adding or removing materials as required, and reshaping and re-compaction. Maintain the surface of the course in a smooth condition, free from undulations and ruts, until other work is placed thereon, or the work is accepted.
- d.** In addition to the requirements specified for density, compact the full depth of the material to the extent necessary to remain firm and stable under construction equipment. Throughout this operation, maintain the shape of the course by blading, and the surface upon completion shall be smooth and shall conform with the typical section shown on the plans and to the established lines and grades. Should the material lose the required stability, density, and finish before the next course is placed or the work is accepted; recompact and refinish at no additional cost to the Contracting Authority.

6. Finishing and Curing.

- a.** After the final layer or course of the cement treated subgrade has been compacted, bring to the required lines and grades in accordance with the typical sections. The finished surfaces shall not vary more than tolerances specified in Section 2109 of the Standard Specifications. Correct any variations in excess of this tolerance, at no additional cost to the Contracting Authority, and in a manner satisfactory to the Engineer.
- b.** After the treated course has been finished as specified herein, protect the surface against rapid drying and maintain in a continuously moist condition by sprinkling for a period of not less than 3 days or until the pavement section is placed.
- c.** No equipment or traffic beyond that required for maintenance of curing, for construction of other cement treated subgrade, or for property owner access is allowed for 24 hours.

7. Maintenance.

Maintain the cement treated subgrade in good condition from the start of work until all the work has been completed, cured, and accepted by the Engineer.

156224.04 METHOD OF MEASUREMENT.

Measurement for the quantities of the items associated with cement treated subgrade will be as follows:

A. Cement Treated Subgrade.

Square yards, as shown in the contract documents.

B. Cement.

Tons, as computed by the Engineer, from the weights of material delivered. The Engineer will measure the cement in tons through a calibrated pump used for metering the total delivered of the agent or by delivery tanker quantity.

156224.05 BASIS OF PAYMENT.

Payment will be the contract unit price for the items associated with cement treated subgrade as follows:

A. Cement Treated Subgrade.

1. Per square yard.
2. Payment is full compensation for:
 - a. Road corrections,
 - b. Furnishing and applying water, and
 - c. For doing all work and testing necessary for completion of the treated subgrade in compliance with the contract documents.

B. Cement.

Per Ton for cement furnished and incorporated in the work.